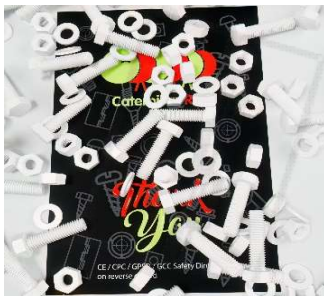


PTFE - Polytetrafluoroethylene



PTFE has excellent chemical stability, corrosion resistance, almost insoluble in all solvents.
Heat/Cold resistance are known properties. Alongside self-lubrication and low friction coefficient.

Continuous Use Temperature
Flame Retardant Grade

260°C/500°F
UL94 V-0

Torsional fracture torque unit: Nm

Head Type	M2	M3	M4	M5	M6	M8	M10	M12
Hexagon Head		-	0.15	0.25	0.45	-	2.5	3
Socket Hex Head		0.05	0.1	0.2	0.25	0.68	1.15	-
Slotted Countersunk Head		-	0.1	0.2	0.35	0.65	0.95	-
Cross Countersunk Head		-	0.05	0.1	0.25	0.35	0.93	-

Tensile Fracture Load : N

Head Type	M2	M3	M4	M5	M6	M8	M10	M12
Hexagon Head			110	162	256	450	842	992.5

➔ **The flash (end stump) of the bolt length (L) is less than or equal to 5%**
If bolts are used with nuts, we recommend using bolts and nuts of the same material.

➔ **Table contains reference values. These are not guaranteed**
Please use a torque wrench for tightening. The recommended tightening torque is 50% of the breaking torque.

Polytetrafluoroethylene (PTFE) Properties

Property	Nominal Value	Unit	Test Method
Density	2.15	g/cm ³	ISO 1183
Water Absorption	< 0.01	%	ISO 62
Tensile Strength	25-35	MPa	ISO 527
Elongation at Break	200-400	%	ISO 527
Compressive Strength	24	MPa	ASTM D695
Flexural Modulus	500-700	MPa	ISO 178
Coefficient of Friction	0.05-0.10		ASTM D1894
Melting Temperature	327	°C	ISO 11357-3
Glass Transition Temperature	-100 to -110	°C	ISO 11357-2
Continuous Use Temperature	260	°C	ISO 2578
Flame Retardant Rating	UL94 V-0		UL 94
Thermal Conductivity	0.25	W/mK	ASTM E1530
Volume Resistivity	1.0E+18	ohm-cm	ASTM D257
Oxygen Index	95	%	ASTM D2863
Dielectric Constant	2.1-2.2		ASTM D150



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